



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4971-1
Job Sheet 179250



Part No: D4971-1

Job Qty: 10 ea

Part Name: T/R Bellcrank Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/15/18

Job Tracking No:

Due Date: 6/21/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 13.11.19 NEW ISSUE DD VERF:JLM IPP REV:B 14.04.01 PER DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	6/21/18	6/21/18	0.00	0.00	Start Up Waterjet		SC 18/06/19
100	Waterjet	10 pcs	6/21/18	6/21/18	0.00	1.08	Waterjet1		SC 18/06/19
110	QC	10 pcs	6/21/18	6/21/18	0.00	0.00	QC2 Waterjet-1		SC 18/06/19
120	QC	10 pcs	6/21/18	6/21/18	0.00	0.00	QC8-5		38
130	Brake NC	10 pcs	6/21/18	6/21/18	0.04	1.01	Brake NC 1		DAS 38
140	QC	10 pcs	6/21/18	6/21/18	0.00	0.00	QC5		38
150	HandFinish	10 pcs	6/21/18	6/21/18	0.00	0.60	HandFinish1		9-89
160	QC	10 pcs	6/21/18	6/21/18	0.00	0.00	QC7-4		BE 18-06-26
170	Powdercoat	10 pcs	6/21/18	6/21/18	0.00	0.39	Powdercoat4		DL 18-06-26
180	QC	10 pcs	6/21/18	6/21/18	0.00	0.00	QC3		DL 18-06-26
190	Packaging	10 pcs	6/21/18	6/21/18	0.00	0.00	Packaging3-2		DAS 6 JUN 27 2018
200	QC21-SA	10 Ea	6/21/18	6/21/18	0.00	0.00	QC21		9-89 DAS 21 JUN 17

N 134700

START: 3:15

OLT: 3:00 FINISH: 4:15

2068615

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	5.9000 sf (.59 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	6	129	0



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CANADA
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Container No: S082454



Part: D4971-1

Job No: 179250

Serial No/Batch: S082454

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/19/18

0-30
31
0VE

0-30
39
0VE
38
0VE

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	T/R Bell Crank Cover	0.098Inches + 0.004 - 0.001	0.102 0.097	0,099	
2	T/R Bell Crank Cover	0.201Inches + 0.005 - 0.001	0.206 0.200	0,202	
3	T/R Bell Crank Cover	0.330Inches ± 0.030	0.360 0.300	0,333	
4	T/R Bell Crank Cover	2.500Inches ± 0.010	2.510 2.490	2,499	
5	T/R Bell Crank Cover	0.520Inches ± 0.030	0.550 0.490	0,522	
6	T/R Bell Crank Cover	0.700Inches ± 0.030	0.730 0.670	0,703	
7	T/R Bell Crank Cover	0.500Inches ± 0.030	0.530 0.470	0,502	

Plex 6/15/18 8:46 AM dart.lacelle.linda